

# Replacement Of “Quick Connect” Tube End

***Before initial disassembly, use a permanent marker to mark the orientation of the hose/fitting so that it is easy to re-assemble. The hose is resistant to twisting.***



1. Clean the hose around the area past the crimp ferrule.
2. Use a suitable cutter to cut the hose at the back of the crimp ferrule. The replacement tube has additional length to compensate for the amount of hose removed.
3. Check and be sure that the reusable collar and its mating tube are fully assembled hand tight.
4. Mark the reusable collar and the hex end of the mating thread. The purpose is to ensure orientation of the hose and tube end for easy reassembly. This is important since the hose is very resistant to twisting.
5. Using a counter-clockwise twisting motion, twist the reusable collar until it bottoms on the hose. Continue twisting until the marks on the hose and collar are aligned.
6. Lube the end of the tube thread, ATF works well, and push the tapered end into the hose until the threads mate and begin twisting them together using a clockwise direction until it is fully bottomed and the marks are aligned.
7. The hose is now ready for assembly to the fitting.
8. To make the proper connection align the tube with the connector while pushing straight into the connector.
9. Push the tube into the connector until a “click” is heard or felt.
10. Pull back on the tube to make sure the clip is seated properly into the groove in the tube. If all three steps have been taken the tube is properly installed into the connector

